

## LARGE DISC TYPE SHAPER CUTTERS

5.50" Dia to 8.0" Dia Last updated 27/01/2026

Item 1

Qty: 2 only  
Maker: W.E.Sykes Ltd ( UK ) Disk type  
Number of Teeth: 16 T  
DP/ Mod / PA 2½ DP x 25°PA  
Markings: CD 841 60 83515  
Size; 7.25 " Dia x 3.475" Bore x 1.25 "Thick

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Item 2

Qty: 3 only  
Maker: W.E.Sykes Ltd ( UK ) Disk type  
Number of Teeth: 18 T  
DP/ Mod / PA 3 DP x 20°PA  
Markings: 61 C By 4884 AGMA  
Size; 6.625" Dia x 3.475" Bore x 1.321 "Thick

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Item 3:

Qty: **1 only** **SOLD**  
Maker: W.E.Sykes Ltd ( UK ) Disk type  
Number of Teeth: 22 T  
DP/ Mod / PA 4/8 DP x 30°PA  
Markings: CD 2845 S 3515  
Size; 5.719 " Dia x 3.475 Bore x 0.92 "Thick

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.Item 4

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA 1.75 DP x 30°PA  
Markings: CD . 2857 S 3515  
Size; 7.534 " Dia x 3.475 Bore x 1.286 "Thick

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.Item 5

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 10 MOD x 20°PA  
Markings: CD . .8850 S 3515  
Identification Ref 231 / 4  
Size; 6.89 " Dia x 3.475 Bore x 1.330 "Thick

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Item 6  
Qty: 4 only  
Maker: W E Sykes ( Disc Cutter )  
Number of Teeth: 16 T  
DP/ Mod;/ PA 2½ DP x 25°PA  
Markings: CD .841 ' 60 CY 4469  
Identification Ref: 61- C – 4280 – 3 RN PAIR E  
Size; 7.211 " Dia x 3.475" Bore x 1.037" Thick

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Item 7  
Qty: 1 only  
Maker: W.E.Sykes ( UK ) Disc Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 2½ DP x 20°PA  
Markings: CD . .900"  
Size; 6.96 " Dia x 3.475 Bore x 0.902 "Thick

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Item 8  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA 1½ DP x 25°PA  
Markings: CD . 1.4222"  
Size; 8.666 " Dia x 3.475" Bore x 1.326 "Thick

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Item 9  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 3 DP x 20°PA ( STUB ¾ 0.562 )  
Markings: CD ."  
Size; 6.705 " Dia x 3.475 Bore x 1.223 "Thick  
6.695" Dia x 3.475" Bore x 1.68" Thick

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Item 10  
Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 14 MOD x 20°PA  
Markings: CD 1.2402"  
Size; 8.068 " Dia x 3.475 Bore x 1.59 "Thick

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Item 11  
Qty: 2 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 17 T ( PAIR A )  
DP/ Mod;/ PA 2¾ DP x 20°PA  
Markings: CD . 0.8182"  
Identification: Ref 143 / 18 / 2862 K 71

Size; 7.18 " Dia x 3.475 Bore x 1.451 "Thick

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Item 12

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA 3.1666 DP x 20°PA  
Markings: CD . 0.6812"  
Size; 6.873 " Dia x 3.475 Bore x 1.518 "Thick

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Item 13

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 1¾ DP x 20°PA  
Markings: CD . 1.2533"  
Size; 8.042 " Dia x 3.475 Bore x 1.262 "Thick

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Item 14

Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 2½ DP x 20°PA (   
Markings: CD .900"  
Size; 7.051 " Dia x 3.475 Bore x 0.9975 "Thick

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Item 15

Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 2½ DP x 20°PA  
Markings: CD .900"  
Size; 7.051 " Dia x 3.475 Bore x 0.961 "Thick

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Item 16

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA 1¾ Pitch x 1" Roller Dia  
Markings: CD .  
Size; 7.375" Dia x 3.475 Bore x 1.500 "Thick

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Item 17

Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 10 T

DP/ Mod;/ PA 2.0" Pitch x 11.25 Roller Dia  
Markings: CD .  
Size; 7.750 " Dia x 3.475 Bore x 1.500 "Thick

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Item 18  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Bell Type Cutter  
Number of Teeth: 22 T ( PAIR H )  
DP/ Mod;/ PA 1" Pitch .625 Roll Dia Sprocket Cutter SYH / PRO Type  
Markings: CD  
Size; 7.625 " Dia x 3.475 Bore x 2.625"Thick

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Item 19  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Bell Type Cutter  
Number of Teeth: 22 T ( PAIR H )  
DP/ Mod;/ PA 1" Pitch .625 Roll Dia Sprocket Cutter SYH / PRO Type  
Markings: CD  
Size; 7.625 " Dia x 3.475 Bore x 2.625"Thick

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Item 20  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Bell Type Cutter  
Number of Teeth: 18 T ( PAIR B )  
DP/ Mod;/ PA 1¼" Pitch .750" Roll Dia Sprocket Cutter  
Markings: CD  
Size; 8.0" " Dia x 3.475 Bore x 2.825"Thick

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Item 21  
Qty: 1 only  
Maker: W.E.Sykes ( UK ) Bell Type Cutter  
Number of Teeth: 18 T ( PAIR C )  
DP/ Mod;/ PA 1¼" Pitch .750" Roll Dia Sprocket Cutter  
Markings: CD  
Size; 8.0" Dia x 3.475 Bore x 2.825"Thick

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Item 22  
Qty: 1 only  
Maker: Datham ( UK ) Disc Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA 16 MOD x 20° PA  
Markings: CD .1.4173  
Size; 8,50 " Dia x 3.475 Bore x 1.750 "Thick

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Item 23  
Qty: 1 only  
Maker: GHYS Five ( Disc Type )  
Number of Teeth:

DP/ Mod;/ PA 3-4 MOD x 30° PA  
Markings: CD  
Size; 6.875" Dia x 3.475 Bore x 1.520 "Thick

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Item 24  
Qty: 1 only  
Maker: GHYS Five ( Disc Type )  
Number of Teeth:  
DP/ Mod;/ PA 5-7 MOD x 30° PA  
Markings: CD  
Size; 6.187" Dia x 3.475 Bore x 1.520 "Thick

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Item 25  
Qty: 1 only  
Maker: GHYS Five ( Disc Type )  
Number of Teeth:  
DP/ Mod;/ PA 5-10 MOD x 30° PA  
Markings: CD  
Size; 6.625" Dia x 3.475 Bore x 1.550 "Thick

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Item 26  
Qty: 1 only  
Maker: W.E.Sykes ( UK ) Disc Type Cutter  
Number of Teeth: 13 T ( PAIR BM )  
DP/ Mod;/ PA 2 DP x 20 PA  
Markings: CD 1.125  
Identification Ref 64 – C – 4713 – 2 RN  
Size; 7.0" Dia x 3.490" Bore x 0.717"Thick

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**# 27**  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Type Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 4 DP x 25° PA  
Markings: 58 Y 3759  
Identification Ref 61C-4295-2 – 3 RN  
Size; 6.648" Dia x 3.490" Bore x 1.322"Thick

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**#28**  
Qty: 2 only  
Maker: W.E.Sykes ( UK ) Disc Type Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 3 DP x 25° PA  
Markings: 58 BY 3748 /  
Identification Ref 61C-4282-3 BY / 61 C 4282-1 BY  
Size; 5.514" Dia x 3.490" Bore x 1.213"Thick  
6.798" Dia x 3.490" Bore x 0.926" Thick

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**#29**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 48 T ( PAIR A )  
DP/ Mod;/ PA 8 CDP x 20° CPA  
Markings: CD 0.2438" / 30°HA / 32.6485 Lead / B05.6381  
Identification: Ref 484/6 / 3628 P 72  
Size; 6.335" Dia x 3.495" Bore x 1.163"Thick

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**#30**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 10 T ( PAIR A )  
DP/ Mod;/ PA 2.0" Pitch x 1.125" Roller Dia  
Markings:  
Identification: Ref 153 / 18 / 2871 K 72  
Size; 7.726" Dia x 3.495" Bore x 1.520"Thick

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**#31**

Qty: 3 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 15 T ( PAIR C ) ( PAIR 61 )  
DP/ Mod;/ PA 2½ CDP x 20°CPA  
Markings: 0.780" C.D. / 30°HA / 32.6485" Lead / B.O. 5.6381"  
Identification: Ref 58/5  
Size; 6.860" Dia x 3.495" Bore x 0.781"Thick  
6.989" Dia x 3.495" Bore X 1.647" Thick

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**#32**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 21 T ( PAIR A )  
DP/ Mod;/ PA 3½ DP x 20° PA  
Markings: C.D. 0.6429"  
Identification: Ref 147 / 18  
Size; 6.815" Dia x 3.495" Bore x 1.384"Thick  
6.765" Dia x 3.495 " Bore x 1.389" Thick

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**#33**

Qty: 3 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 9 T ( PAIR 1 ) ( PAIR 2 )  
DP/ Mod;/ PA 1½ CDP x 20° CPA

Markings: C.D. 1.3001" / 32.64839" Lead / 30° Helix Angle  
Identification: Ref 148 / 23 / 77  
Size; 7.643" Dia x 3.495" Bore x 1.997"Thick  
7..720" Dia x 3.495" Bore x 1,728"  
7..765" Dia x 3.495" Bore x 1,685"

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**#34**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 12 T ( PAIR A)  
DP/ Mod;/ PA 1½ Pitch x .875" Dia Roller  
Markings:  
Identification: Ref 151 / 10 / 2867 K72  
Size; 6.835" Dia x 3.495" Bore x 1.380"Thick

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**#35**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 14 T ( PAIR A)  
DP/ Mod;/ PA 2¼ DP x 20° PA  
Markings: C.D. 1.00"  
Identification: Ref 149 / 18 / 2864/5 K 72  
Size; 7.368" Dia x 3.495" Bore x 1.153"Thick  
7.347" Dia x 3.495" Bore x 1.100" Thick

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**#36**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 13 T  
DP/ Mod;/ PA 12 MOD x 20° PA  
Markings: C.D. 0.1063"  
Identification: Ref 117 / 36 / 81  
Size; 7.284" Dia x 3.495" Bore x 1.365"Thick

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**#37**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 24 T ( PAIR A)  
DP/ Mod;/ PA 4 DP x 20° PA  
Markings: C.D. 0.5625"  
Identification: Ref 340 / 6 / 421 0 73  
Size; 6.715" Dia x 3.495" Bore x 1.384"Thick

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**#38**

Qty: 2 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 30 T ( PAIR A)  
DP/ Mod;/ PA 5 DP x 20° PA

Markings: C.D. 0.450"  
Identification: Ref 181 / 11 / 422/3 B 73  
Size; 6.506" Dia x 3.495" Bore x 1.263"Thick

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**#39**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 11 T ( PAIR A)  
DP/ Mod;/ PA 1¾ Pitch x 1.000" Dia Roller  
Markings:  
Identification: Ref 152 / 18 / 2868 K72  
Size; 7.200" Dia x 3.495" Bore x 1.477"Thick

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**#40**

Qty: 3 only  
Maker: W.E.SYKES ( UK ) Disc Type Cutter  
Number of Teeth: 16 T ( PAIR A)  
DP/ Mod;/ PA 2½ DP x 25° PA  
Markings: C.D. .841"  
Identification: Ref 60. S. 3515 / 61-C-4285 -3 RN/ 60 CY 4469  
Size; 7.313" Dia x 3.495" Bore x 1.230"Thick  
7.278" Dia x 3.495" Bore x 1.030" Thick

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**#41**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA 8 MOD x 20° PA  
Markings: C.D. 0.709"  
Identification: Ref 60 / 16 / 424 E 73  
Size; 6.814" Dia x 3.495" Bore x 1.408"Thick

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**#42**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 26 T  
DP/ Mod;/ PA 6 MOD x 20° PA  
Markings: C.D. 13.5 mm  
Identification: Ref 174 / 20 / 80 ASP23 HSS  
Size; 6.778" Dia x 3.495" Bore x 1.379"Thick

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**#43**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 12 T

DP/ Mod;/ PA 2 CDP x 20° CPA  
Markings: C.D. 0.975" / 30° HELIX ANGLE / 32.6485 Lead BO  
56381  
Identification: Ref 450 / 6  
Size; 7.128" Dia x 3.495" Bore x 1.156"Thick

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**#44**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA 1.75 DP x 20° PA  
Markings: C.D. 0.2857"  
Identification: Ref 118 / 36 / 81 / 422/3 B 73  
Size; 7.653" Dia x 3.495" Bore x 1.187"Thick

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**#45**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 14 MOD x 20° PA  
Markings: C.D. 1.2402"  
Identification: Ref 123 / 29 / 79  
Size; 7.848" Dia x 3.495" Bore x 1.169"Thick

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**#46**

Qty: 1 only  
Maker: DATHAN ( UK ) Disc Type Cutter  
Number of Teeth: 10 T  
DP/ Mod;/ PA 1½ DP x 20° PA  
Markings: C.D. 1.500"  
Identification: Ref 150 / 18 / 82  
Size; 8.375" Dia x 3.495" Bore x 1.700"Thick

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**#47**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Disc Type Cutter  
Number of Teeth: 18 T ( AGMA )  
DP/ Mod;/ PA 3 DP x 20° PA  
Markings:  
Identification: Ref 60 BY 4884 / 61 C 4284-2 RN  
Size; 6.731" Dia x 3.495" Bore x 1.252"Thick

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**Medium Size Shaper Cutters**  
**4.0 up to 5½” Dia**

**#1**

Qty: 2 only  
Maker: NO NAME / SYKES Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 20 PA  
Markings: STUB  
Size; 4.25 “ Dia x 1¼” Bore x .875“Thick

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**#2**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 22 T  
DP/ Mod;/ PA 5½ DP x 20 PA  
Markings:  
Size; 4.50 “ Dia x 1¼” Bore x .1.0“Thick

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**#3**

Qty: 1 only  
Maker: TAY TOOLS ( UK ) Shaper Cutter  
Number of Teeth: 9 T  
DP/ Mod;/ PA 2 DP x 20 PA  
Markings:  
Size; 5.5 “ Dia x 1¼” Bore x .1.0“Thick

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**#4**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 50 T  
DP/ Mod;/ PA 2 MOD x 20 PA  
Markings:  
Size; 4.25 “ Dia x 1¼” Bore x .875“Thick

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**#5**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter

Number of Teeth: 32 T  
DP/ Mod;/ PA 8 /16 DP x 30 PA  
Markings: FLAT ROOT SIDE FIT INT  
Size; 4.25 " Dia x 1¼" Bore x .1.0"Thick

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#6

Qty: 3 only  
Maker: W.E.SYKES ( UK ) NACHI Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 DP x 20 PA  
Markings: D + F 563 / SD 312 ( Nachi )  
Size; 4.50 " Dia x 1¼" Bore x .625"Thick  
4,70 " Dia x 1¼ " Bore x 1.133" Thk (Nachi)

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#7

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 14 T  
DP/ Mod;/ PA 3½ DP x 20 PA  
Markings:  
Size; 4.75 " Dia x 1¼" Bore x .1.125"Thick

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#8

Qty: 2 only  
Maker: DATHAN ( UK ) / SYKES Shaper Cutter  
Number of Teeth: 13 T  
DP/ Mod;/ PA 3 DP x 20 PA  
Markings: Depth 0.750"  
Size; 5.25 " Dia x 1¼" Bore x .1.0"Thick

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#9

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 / 5 DP x 20° PA  
Markings:  
Size; 4.50 " Dia x 1¼" Bore x .500"Thick

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# 10

Qty: 2 only  
Maker: Datham ( UK ) Bell Type Shaper Cutter  
Number of Teeth: 9 T

DP/ Mod;/ PA 1½" Pitch 1" Roller Dia ( Pair 3 )  
Markings: CD  
Identification Ref 126 / 25 / 77  
Size; 5.25 " Dia x 3.475 Bore x 1.570 "Thick

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**#11**

Qty: 1 only  
Maker: SU ( Italy ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA MOD 4.233 DP6 x 20°PA  
Markings: CD  
Identification Ref  
Size; 4¾" Dia x 1¼" Bore x ⅝ "Thick

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**#12**

Qty: 1 only  
Maker: Alfred Herbert ( UK ) Shaper Cutter  
Number of Teeth: 28T  
DP/ Mod;/ PA DP 7 x 14½° PA  
Markings: CD 40707  
Identification Ref BUS337  
Size; 4¾" Dia x 1¼" Bore x ⅞ "Thick

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**#13**

Qty: 4 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 14½° PA  
Markings: .375" Depth / D/811  
Size; 4.324 " Dia x 1¼" Bore x 0.388"Thick

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**#14**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 64 T  
DP/ Mod;/ PA 16 DP x 14½° PA  
Markings: C 2287  
Size; 4.17 " Dia x 1¼" Bore x .0.625"Thick

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**#15**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 10 T  
DP/ Mod;/ PA 2½ / 3 DP x 20° PA  
Markings: C.D. 0.750 /  
Size; 4.667 " Dia x 1¼" Bore x 1.119"Thick

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**#16**

Qty: 1 only

Maker: GHYS ( Aust) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA  $\frac{3}{4}$  P x 20° PA  
Markings: C.D.  
Size; 4.742 " Dia x 1 $\frac{1}{4}$ " Bore x 0.984"Thick

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**#17**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 7 MOD x 20° PA  
Markings: C.D. 15.75 mm  
Size; 4.787 " Dia x 1 $\frac{1}{4}$ " Bore x 1.127"Thick

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**#18**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 32 T  
DP/ Mod;/ PA 8 DP x 20° PA  
Markings: C.D. 0.2813  
Size; 4.293 " Dia x 1 $\frac{1}{4}$ " Bore x 0.918"Thick

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**#19**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 32 T  
DP/ Mod;/ PA 8 DP x 14 $\frac{1}{2}$ ° PA  
Markings: S 5108-9 / D / I D  
Size; 4.319" Dia x 1 $\frac{1}{4}$ " Bore x 0.945"Thick

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**#20**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 22 $\frac{1}{2}$ ° PA  
Markings: C.D. 0.375" / 60 C 156 -1 B Y  
Size; 4.481 " Dia x 1 $\frac{1}{4}$ " Bore x 1.092"Thick

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**#21**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 17 T  
DP/ Mod;/ PA  $\frac{3}{4}$ " CP x 14 $\frac{1}{2}$ ° PA  
Markings: M / L 2582 / 57 C 284-1  
Size; 4.699 " Dia x 1 $\frac{1}{4}$ " Bore x 1.075"Thick

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**#22**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 9 DP x 20° PA  
Markings: C.D. .250/ 550.M.66  
Size; 4.324 " Dia x 1¼" Bore x 0.924"Thick

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**#23**

Qty: 1 only  
Maker: ????? ( UK ) Shaper Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA 5,5 MOD x 20° PA  
Markings: C.D  
Size; 4.652 " Dia x 1¼" Bore x 0.852"Thick

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**#24**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 13 T  
DP/ Mod;/ PA 8 MOD x 20° PA  
Markings: C.D. 0.7087" (18 mm )  
Size; 4.871 " Dia x 1¼" Bore x 1.13"Thick

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**#25**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 3 DP x 20° PA  
Markings: C.D. 0.750"  
Size; 4.615 " Dia x 1¼" Bore x 0.772"Thick

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**#26**

Qty: 1 only  
Maker: NACHI ( Japan ) DATHAN Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 DP x 20° PA  
Markings: D + F .563 / SD 311 / TXP 2893 à / RA 5° CD 1.5016"  
Size; 4.613 " Dia x 1¼" Bore x 0.892"Thick / 4.494" x 1¼" bore x 1.100"  
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**#27**

Qty: 1 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 / 7 DP x 20° PA  
Markings: 60 C 2403-3 AZ  
Size; 4.420 " Dia x 1¼" Bore x 1.054"Thick

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**#28**

Qty: 1 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 22½ ° PA  
Markings: C.D. 0.375 / 58 C 5135-2  
Size; 4.526 " Dia x 1¼" Bore x 1.063"Thick

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**#29**

Qty: 2 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 20 ° PA  
Markings: C.D. 0.375 / 60 C 2455-3 / 60 C 2455-2  
Size; 4.343 " Dia x 1¼" Bore x 0.48 / 0.587"Thick

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**#30**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 MOD x 20° PA  
Markings: C 2292  
Size; 4.378 " Dia x 1¼" Bore x 0.715"Thick

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**#31**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 80 T  
DP/ Mod;/ PA 20 / 40 DP x 30° PA  
Markings: C.D. 0.050" / Flat Root  
Size; 4.098 " Dia x 1¼" Bore x 0.860"Thick

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**#32**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 / 5 DP x 20° PA  
Markings: C.D. 0.450 / REF 14/10/76  
Size; 4.496 " Dia x 1¼" Bore x 1.166"Thick

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**#33**

Qty: 1 only  
Maker: W.E. SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 DP x 14½° PA

Markings: C.D. 0.5625  
Size; 4.691" Dia x 1¼" Bore x 1.145"Thick

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#34

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 4 MOD x 14½° PA  
Markings: C.D. 0.1406  
Size; 4.394" Dia x 1¼" Bore x 0.823"Thick

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#35

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 32 T  
DP/ Mod;/ PA 8 DP x 20° PA  
Markings: C.D. 0.2813  
Size; 4.243" Dia x 1¼" Bore x 0.733"Thick

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#36

Qty: 1 only  
Maker: DATHAN( UK ) Shaper Cutter  
Number of Teeth: 17 T STUB  
DP/ Mod;/ PA 6 MOD x 20° PA  
Markings: C.D. 13.5 mm  
Size; 4.330" Dia x 1¼" Bore x 0.624"Thick

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#37

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 34 T  
DP/ Mod;/ PA ⅜" Pitch .250 Dia Roller  
Markings: C.D.  
Size; 4.315" Dia x 1¼" Bore x 0.947"Thick

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#38

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 3 / 4 DP x 30° PA  
Markings: C.D. 0.5025  
Size; 4.528" Dia x 1¼" Bore x 1.193"Thick

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#39

Qty: 1 only  
Maker: FELLOWS ( USA) Shaper Cutter  
Number of Teeth: 80 T

DP/ Mod;/ PA 20/26 Pitch x 20° PA  
Markings: CIR. 3.758 / D + F 0.092  
Size; 4.394" Dia x 1¼" Bore x 0.823"Thick

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**#40**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 4,25 MOD x 14½° PA  
Markings: C.D. 0.1406  
Size; 4.467" Dia x 1¼" Bore x 0.860"Thick

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**#41**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 4½ / 5½ DP x 20° PA  
Markings: C.D. 0.409  
Size; 4.457" Dia x 1¼" Bore x 1.068"Thick

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**#42**

Qty: 1 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 32 T  
DP/ Mod;/ PA 8 DP x 20° PA  
Markings: C.P. 2106-21  
Size; 4.183" Dia x 1¼" Bore x 0.588"Thick

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**#43**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 29 T  
DP/ Mod;/ PA 3½ MOD x 20° PA  
Markings: C.D. 7.88 mm  
Size; 4.411" Dia x 1¼" Bore x 1.097"Thick

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**#44**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 14½° PA  
Markings: C.D.  
Size; 4.545" Dia x 1¼" Bore x 0.860"Thick

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**#45**

Qty: 1 only

Maker: W.E.SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 5 DP x 22½° PA  
Markings: C.D. 0.450  
Size; 4.560" Dia x 1¼" Bore x 1.091"Thick

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**#46**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 22½° PA  
Markings: C.D. 0.450  
Size; 4.574" Dia x 1¼" Bore x 1.077"Thick

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**#47**

Qty: 1 only  
Maker: W.E. SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 20° PA  
Markings: C.D. 0.1406  
Size; 4.531" Dia x 1¼" Bore x 0.932"Thick

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**#48**

Qty: 1 only  
Maker: W.E. SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 3 DP x 20° PA STUB  
Markings: C.P 842-11 / C.D. 0.5625  
Size; 4.598" Dia x 1¼" Bore x 0.781"Thick

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**#49**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 / 8 DP x 20° PA STUB  
Markings: C.D. 0.300 / C – G D4 / 4½/ 5½  
Size; 4.303" Dia x 1¼" Bore x 0.827"Thick

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**#50**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 11 T  
DP/ Mod;/ PA ¾ DP x 20° PA  
Markings: C.D. 0.5625 /  
Size; 3.9201" Dia x 1¼" Bore x 1.023"Thick

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**#51**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 22 T  
DP/ Mod;/ PA 4½ MOD x 14½° PA  
Markings: D + H .3987  
Size; 4.337" Dia x 1¼" Bore x 0.830"Thick

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**#52**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 / 7 DP x 20° PA STUB  
Markings: C.D. 0.450  
Size; 4.363" Dia x 1¼" Bore x 1.023"Thick

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**#53**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 Pitch x 22½° PA  
Markings: D + F .375 / Base CIR 3.693  
Size; 4.315" Dia x 1¼" Bore x 0.623"Thick

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**#54**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 4 MOD x 20° PA  
Markings: D + F .354 / Base CIR 3.699  
Size; 4.278" Dia x 1¼" Bore x 0.446"Thick

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**#55**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 13 T  
DP/ Mod;/ PA 3 DP x 14½° PA  
Markings: Depth .750" PAIR E  
Size; 5.23" Dia x 2.288" Bore x 1.285"Thick

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**#56**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 17 T  
DP/ Mod;/ PA 6 MOD x 20° PA  
Markings: C.D. 13.5 mm  
Size; 4.314" Dia x 1¼" Bore x 0.760"Thick

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**#57**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 64T  
DP/ Mod;/ PA 16 DP x 20° PA  
Markings: CP 547-12 / D / 6 H  
Size; 4.216" Dia x 1¼" Bore x 0.762"Thick

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**#58**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 9 DP x 20 ° PA  
Markings: C P 633-7  
Size; 4.333" Dia x 1¼" Bore x 0.923"Thick

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**#59**

Qty: 2 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA ½" Pitch x 0.335 Roller Dia  
Markings:  
Size; 4.340" Dia x 1¼" Bore x 0.767"Thick

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**#60**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 14½ ° PA  
Markings: C P 539-1 / R / FS .9881  
Size; 4.515" Dia x 1¼" Bore x 0.930"Thick

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**#61**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 48 T  
DP/ Mod;/ PA 12 DP x 20 ° PA  
Markings: C.D. 0.1875" /  
Size; 4.180" Dia x 1¼" Bore x 0.595"Thick

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**#62**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA ¾" Pitch x 0.475" Roller Dia

Markings: C 2269  
Size; 4.025" Dia x 1¼" Bore x 0.715"Thick

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**#63**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 64 T  
DP/ Mod;/ PA 16 DP x 20 ° PA  
Markings: 60 c 2404-5 EG  
Size; 4.170" Dia x 1¼" Bore x 0.737"Thick

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**#64**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 96 T  
DP/ Mod;/ PA 24 DP x 20 ° PA  
Markings: C.D. 0.100" /  
Size; 4.111" Dia x 1¼" Bore x 0.622"Thick

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**#65**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 20 ° PA  
Markings: CP 963-11  
Size; 4.380" Dia x 1¼" Bore x 0.784"Thick

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**#66**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 17 T  
DP/ Mod;/ PA 6 MOD x 14½ ° PA  
Markings: D + F 0.5315  
Size; 4.475" Dia x 1¼" Bore x 0.858"Thick

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**#67**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA ⅝' Pitch x 0.400 Dia Roller  
Markings: C 2289  
Size; 3.980" Dia x 1¼" Bore x 0.733"Thick

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**#68**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 25 T

DP/ Mod;/ PA 1/2" Pitch x 0.312 Roller Dia  
Markings: ASA B29-1-1963 / Ref 366/58/0598  
Size; 4.379" Dia x 1 1/4" Bore x 0.987"Thick

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**#69**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 1/2" CP x 14 1/2° PA  
Markings: D + F .3581 / L1700  
Size; 4.403" Dia x 1 1/4" Bore x 0.890"Thick

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**#70**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 DP x 14 1/2° PA  
Markings: C.D. 0.5625 / S1294-5 /  
Size; 4.556" Dia x 1 1/4" Bore x 0.709"Thick

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**#71**

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 MOD x 14 1/2° PA  
Markings: D / 8 F U / S 4781-12  
Size; 4.503" Dia x 1 1/4" Bore x 0.968"Thick

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**#72**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 9 T  
DP/ Mod;/ PA 2 DP x 14 1/2° PA  
Markings: C 754  
Size; 4.725" Dia x 1 1/4" Bore x 1.183"Thick

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**#73**

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 5 / 7 DP x 20° PA  
Markings: C 2285  
Size; 4.311" Dia x 1 1/4" Bore x 0.558"Thick

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**#74**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter

Number of Teeth: 20 T  
DP/ Mod;/ PA 5 DP x 14½° PA  
Markings: D + F 0.450" / BCD 3.8554  
Size; 4.460" Dia x 1¼" Bore x 0.557"Thick

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**#75**

Qty: 1 only  
Maker: NACHI ( Japan ) Shaper Cutter  
Number of Teeth: 17 T Rake 5°  
DP/ Mod;/ PA 6 MOD x 20° PA  
Markings: D + F 3.500  
Size; 4.599" Dia x 1¼" Bore x 0.682"Thick

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**#76**

Qty: 1 only  
Maker: The Power Point Co ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 14½° PA  
Markings: SPL-B 79704 No 878  
Size; 4.247" Dia x 1¼" Bore x 0.585"Thick

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**#77**

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 16 T  
DP/ Mod;/ PA 4 / 5 DP x 20° PA  
Markings: C 754  
Size; 4.366" Dia x 1¼" Bore x 0.533"Thick

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**#78**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 6 DP x 20° PA  
Markings: C 2100  
Size; 4.000" Dia x 1¼" Bore x 0.496"Thick

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**SMALL SIZE SHAPER CUTTERS up to 4.0" Dia 6/02/2026**

**#1**

Qty: 3 only  
Maker: W.E.Sykes ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 DP x 20PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625 "Thick

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**#2**

Qty: 1 only  
Maker: W.E.Sykes ( UK ) Shaper Cutter  
Number of Teeth: 33 T  
DP/ Mod;/ PA 11 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .750"Thick

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#3

Qty: 1 only  
Maker: W.E.Sykes ( UK ) Shaper Cutter  
Number of Teeth: 144 T  
DP/ Mod;/ PA 44 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .315"Thick

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#4

Qty: 1 only  
Maker: Datham ( UK ) Shaper Cutter  
Number of Teeth: 96 T  
DP/ Mod;/ PA 32 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#5

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 44 T  
DP/ Mod;/ PA 1,75 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#6

Qty: 1only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 61 T **SOLD**  
DP/ Mod;/ PA 1,25 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#7

Qty: 1only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 34 T  
DP/ Mod;/ PA 2,25 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .825"Thick

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# 8

Qty: 1only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA DP 7 x 14½ PA  
Markings:  
Size; 3.375 " Dia x 1¼" Bore x .625"Thick

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#9

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick  
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#10

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 28 T  
DP/ Mod;/ PA 0.3333 CP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .825"Thick  
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#11

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 51 T  
DP/ Mod;/ PA 1,5 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick  
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#12

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 3,75 MOD x 14½ PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .825"Thick  
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#13

Qty: 2 only  
Maker: RICHARDSON GEAR ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick  
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#14

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 DP x 20 PA

Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#15

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .500"Thick

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#16

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA ¼" Pitch x 14½ NPA  
Markings: 3 Start / ¾" Lead / LA 12° 17' / 1.255 Ø MS Worm  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#17

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 42 T  
DP/ Mod;/ PA 14 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#18

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 2.5 MOD x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .4375"Thick

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#19

Qty: 1 only  
Maker: DAVID BROWN ( UK ) Shaper Cutter  
Number of Teeth: 39 T  
DP/ Mod;/ PA 13 DP x 14½ PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .750"Thick

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#20

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter

Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#21

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 14.30 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#22

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 56 T  
DP/ Mod;/ PA 1/6 CP x 14.5 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#23

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 27 T  
DP/ Mod;/ PA 9 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick

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#24

Qty: 2 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 DP x 14½ PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .825"Thick

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#25

Qty: 2 only  
Maker: W.E.Sykes ( UK ) Shaper Cutter  
Number of Teeth: 42 T  
DP/ Mod;/ PA 14 DP x 14½ PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .750"Thick

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#26

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6/8 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#27

Qty: 1 only  
Maker: W.E.Sykes ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 6.5 DP x 20 PA  
Markings: C.D. .3462  
Size; 3.5 " Dia x 1¼" Bore x 1.0"Thick

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#28

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 / 16 DP x 30 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .1.0"Thick

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#29

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 / 12 DP x 30 PA  
Markings: .2333 CD FULL FILLET  
Size; 3.25 " Dia x 1¼" Bore x .1.0"Thick

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#30

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 / 12 DP x 30 PA  
Markings: FLAT ROOT EXT SIDE FIT CD .1722  
Size; 3.25 " Dia x 1¼" Bore x 1.0"Thick

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#31

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 / 9 DP x 30 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .1.0"Thick

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#32

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 5 DP x 20 PA  
Markings: C.D. =.450  
Size; 3.5 " Dia x 1¼" Bore x 1.0"Thick  
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#33

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 / 12 DP x 30 PA  
Markings: FLAT ROOT SIDE FIT EXT  
Size; 3.25 " Dia x 1¼" Bore x .875"Thick  
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#34

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 / 12 DP x 30 PA  
Markings: 0.239 CD / FILLET ROOT  
Size; 3.25 " Dia x 1¼" Bore x 1.0"Thick  
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#35

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 / 10 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .625"Thick  
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#36

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 4 / 5 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .50"Thick  
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#37

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 / 10 DP x 20 PA

Markings: STUB  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#38

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 / 12 DP x 20 PA  
Markings: D + F .1875  
Size; 3.25 " Dia x 1¼" Bore x .50"Thick

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#39

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 / 8 DP x 20 PA  
Markings:  
Size; 3.25 " Dia x 1¼" Bore x .375"Thick

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#40

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T 3 Starts / ¾" LEAD  
DP/ Mod;/ PA ¼ PITCH x 14½° NPA  
Markings: HA 12°17 18' / 1.255" Dia MS Worm / D+F 172 RH  
Size; 3.25 " Dia x 1¼" Bore x .688"Thick

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#41

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 42 T  
DP/ Mod;/ PA 14 DP x DP x 20° PA .  
Markings: D + F .1607  
Size; 3.25 " Dia x 1¼" Bore x 0.664"Thick

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#42

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 42T  
DP/ Mod;/ PA 14 DP x 14½° PA  
Markings: D + F .1875  
Size; 3.25 " Dia x 1¼" Bore x .679"Thick

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#43

Qty: 1 only  
Maker: Richardson Gears ( UK ) Shaper Cutter

Number of Teeth: 60 T  
DP/ Mod;/ PA 20 DP x 14½° PA .1125 Cut Depth/ 5°Front Rake  
Markings: TS .6549 / 835 B  
Size; 3.15 7" Dia x 1¼" Bore x .728"Thick

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#44

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 14½° PA  
Markings: 47.84  
Size; 3.25 " Dia x 1¼" Bore x .759"Thick

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#45

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 44 T  
DP/ Mod;/ PA 1,75 MOD x 14½° PA  
Markings: C .1991"  
Size; 3.25 " Dia x 1¼" Bore x .759"Thick

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#46

Qty: 2 only  
Maker: W.E.SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 27 T  
DP/ Mod;/ PA 9 DP x 14½° PA  
Markings: .2499 DEPTH / 45194-3  
Size; 3.25 " Dia x 1¼" Bore x .749"Thick

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#47

Qty: 2 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 / 20 DP x 30° PA  
Markings: C.D. .140 / Fillet Root  
Size; 3.15 " Dia x 1¼" Bore x .809"Thick

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#48

Qty: 1 only  
Maker: RICHARDSON GEARS ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 14½° PA  
Markings: .1875 CUT DEPTH / 5°FRONT RAKE  
Size; 3.25 " Dia x 1¼" Bore x .794"Thick

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#49

Qty: 1 only  
Maker: W.E.SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 120 T  
DP/ Mod;/ PA 40 DP x 14½° PA  
Markings: .0563" DEPTH  
Size; 3.070 " Dia x 1¼" Bore x .558"Thick

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#50

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 54 T  
DP/ Mod;/ PA 18 DP x 14½° PA  
Markings: C 22.88  
Size; 3.142 " Dia x 1¼" Bore x .623"Thick

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#51

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 96 T  
DP/ Mod;/ PA 32 DP x 14½° PA  
Markings: C 22.88  
Size; 3.088 " Dia x 1¼" Bore x .668"Thick

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#52

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 DP x 14½° PA  
Markings: C 18.18  
Size; 3.25 " Dia x 1¼" Bore x .579"Thick

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#53

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 72 T  
DP/ Mod;/ PA 24 DP x 14½° PA  
Markings: CD .0938  
Size; 3.149 " Dia x 1¼" Bore x .692"Thick

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#54

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 / 24 DP x 30° PA  
Markings: C.D. .0834" FLAT ROOT EXT  
Size; 3.105 " Dia x 1¼" Bore x .851"Thick

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**#55**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 60 T  
DP/ Mod;/ PA 20 DP x 14½° PA  
Markings:  
Size; 3.125 " Dia x 1¼" Bore x .527"Thick

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**#56**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 48 T  
DP/ Mod;/ PA 16 DP x 20° PA  
Markings: Base CIR 2.8185 / D + F .141  
Size; 3.105 " Dia x 1¼" Bore x .324"Thick

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**#57**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 48 T  
DP/ Mod;/ PA 16 DP x 14½° PA  
Markings:  
Size; 3.10" Dia x 1¼" Bore x .320"Thick

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**#58**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 54 T  
DP/ Mod;/ PA 18 DP x 14½° PA  
Markings: BASE CIR 2.8195 / D + F .126"  
Size; 3.11 " Dia x 1¼" Bore x .409"Thick

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**#59**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 DP x 20° PA  
Markings: .3216" depth  
Size; 3.178 " Dia x 1¼" Bore x .535"Thick

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**#60**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 150 T  
DP/ Mod;/ PA SERRATION CUTTER 1/16" Pitch  
Markings: C .59  
Size; 2.97 " Dia x 1¼" Bore x .485"Thick

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#61

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 72 T  
DP/ Mod;/ PA 24 / 48 DP x 30° PA  
Markings: C.D. .0648" FILLET ROOT EXT  
Size; 3.040 " Dia x 1¼" Bore x .374"Thick

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#62

Qty: 2 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 5 DP x 20° PA  
Markings: BASE CIR 2.8185 / D + F .450  
Size; 3.460 " Dia x 1¼" Bore x .706"Thick

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#63

Qty: 1 only  
Maker: Richardsn Gear ( UK ) Shaper Cutter  
Number of Teeth: 27 T  
DP/ Mod;/ PA 9 DP x 14½° PA  
Markings: Front Rake 5°/ .250" cut Depth  
Size; 3.212 " Dia x 1¼" Bore x .413"Thick

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#64

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 39 T  
DP/ Mod;/ PA 13 DP x 20° PA  
Markings: .173" DEPTH  
Size; 3.219 " Dia x 1¼" Bore x .738"Thick

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#65

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 28 T  
DP/ Mod;/ PA 2.75 MOD x 20° PA  
Markings: C .2290  
Size; 3.332 " Dia x 1¼" Bore x .772"Thick

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#66

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 22 T  
DP/ Mod;/ PA 3,5 MOD x 14½° PA  
Markings: P.C.D. 2.0919 / D + F .310 / D.1925  
Size; 3.388 " Dia x 1¼" Bore x .762"Thick

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#67

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 DP x 20° PA  
Markings: C.D..375  
Size; 3.395 " Dia x 1¼" Bore x 1.00"Thick

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#68

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 20° PA  
Markings: C.D. .1875  
Size; 3.242 " Dia x 1¼" Bore x .792"Thick

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#69

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 114 T  
DP/ Mod;/ PA 38 DP x 14½° PA  
Markings:  
Size; 3.040 " Dia x 1¼" Bore x .492"Thick

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#70

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 60 T  
DP/ Mod;/ PA 20 DP x 20° PA  
Markings: S.C. 14-1 / D / 8 N M  
Size; 3.125" Dia x 1¼" Bore x .537"Thick

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#71

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 76 T  
DP/ Mod;/ PA 1 MOD x 20° PA  
Markings: C.D. .0945 (2.4mm)  
Size; 3.119 " Dia x 1¼" Bore x .578"Thick

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#72

Qty: 2 only  
Maker: FELLOWS ( USA ) TAY TOOLShaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 14½° PA

Markings: BASE CIR .28915 / D + F .177  
Size; 3.155 " Dia x 1¼" Bore x .659"Thick

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#73

Qty: 2 only  
Maker: FELLOWS ( USA )TAY TOOL Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 20° PA  
Markings: D + F .177  
Size; 3.172 " Dia x 1¼" Bore x .695"Thick

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#74

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA ½ CP x 14½° PA  
Markings: C.D. .358 /  
Size; 3.395" Dia x 1¼" Bore x .843"Thick

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#75

Qty: 1 only  
Maker: NACHI ( Japan ) Shaper Cutter  
Number of Teeth: 23 T  
DP/ Mod;/ PA 3,25 MOD x 20° PA  
Markings: D + F ,2879 /  
Size; 3.290 " Dia x 1¼" Bore x .977"Thick

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#76

Qty: 1 only  
Maker: NORRIS ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 2,5 MOD x 20° PA  
Markings: D + F .2214  
Size; 3.235 " Dia x 1¼" Bore x .821"Thick

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#77

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 34 T  
DP/ Mod;/ PA 2,25 MOD x 14½° PA  
Markings: D + F .1993 / B.C.D. 2.9029  
Size; 3.262" Dia x 1¼" Bore x .732"Thick

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#78

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter

Number of Teeth: **34 T** **SOLD**  
DP/ Mod;/ PA 2,25 MOD x 20° PA  
Markings:  
Size; 3.238 " Dia x 1¼" Bore x .652"Thick

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**#79**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 12 T  
DP/ Mod;/ PA 4 / 5 DP x 20° PA  
Markings: C.D. .450 /  
Size; 3.521 " Dia x 1¼" Bore x 1.041"Thick

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**#80**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 27 T  
DP/ Mod;/ PA 9 DP x 14½° PA  
Markings: C.D. .2499 "  
Size; 3.340" Dia x 1¼" Bore x .755"Thick

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**#81**

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 DP x 14½° PA  
Markings: C.D. .225"  
Size; 3.320" Dia x 1¼" Bore x .703"Thick

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**#82**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 3 MOD x 20° PA  
Markings: C.D. 2.657" ( 6.75mm )  
Size; 3.254" Dia x 1¼" Bore x .844"Thick

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**#83**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA 4 MOD x 20° PA  
Markings: C. 862  
Size; 3.337" Dia x 1¼" Bore x .679"Thick

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#84

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 51 T  
DP/ Mod;/ PA 1½ MOD x 14½° PA  
Markings: D + F 1329 / B.C.D. 2.9029  
Size; 3.180" Dia x 1¼" Bore x .560"Thick

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#85

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 DP x 20° PA  
Markings: D + F .225 / D 45067 B  
Size; 3.262" Dia x 1¼" Bore x 0.757"Thick

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#86

Qty: 1 only  
Maker: The David Brown Co ( UK ) Shaper Cutter  
Number of Teeth: 50 T  
DP/ Mod;/ PA 1½ MOD x 14½° PA  
Markings: CD. .1329"  
Size; 3.122" Dia x 1¼" Bore x .695"Thick

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#87

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 5 / 7 DP x 20° PA  
Markings: S.C. 14-1 / D / 8 N M  
Size; 3.191" Dia x 1¼" Bore x .497"Thick

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#88

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 17 T  
DP/ Mod;/ PA 4½ MOD x 20° PA  
Markings: C.P. 169-4  
Size; 3.503" Dia x 1¼" Bore x .937"Thick

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#89

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 14½° PA  
Markings: C.D. .184  
Size; 3.266" Dia x 1¼" Bore x .764"Thick

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#90

Qty: 1 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 3,75 MOD x 20° PA  
Markings: C.D. .155 ( 3.94 mm )  
Size; 3.379" Dia x 1¼" Bore x .966"Thick

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#91

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 44 T  
DP/ Mod;/ PA 1¾ MOD x 20° PA  
Markings: C.P. 186-4  
Size; 3.234" Dia x 1¼" Bore x .794"Thick

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#92

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 34 T  
DP/ Mod;/ PA 2.25 MOD x 14½° PA  
Markings: B6733  
Size; 3.250" Dia x 1¼" Bore x .756"Thick

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#93

Qty: 3 only  
Maker: TAY TOOL ( UK ) / FELLOWS Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 DP x 20° PA  
Markings: C.D. 0.072 /D+F .321  
Size; 3.234" Dia x 1¼" Bore x .502"Thick

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#94

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 3 MOD x 14½° PA  
Markings: B 5129  
Size; 3.230" Dia x 1¼" Bore x .719"Thick

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#95

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 23 T  
DP/ Mod;/ PA 31/4 MOD x 14½° PA

Markings: D + F .2879 / B.C.D. 2.8365  
Size; 3.286" Dia x 1¼" Bore x .748"Thick

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**#96**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 61 T  
DP/ Mod;/ PA 11/4 MOD x 14½° PA  
Markings: D + F .1107 / B.C.D. 2.8934  
Size; 3.165" Dia x 1¼" Bore x .572"Thick

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**#97**

Qty: 1 only  
Maker: W.E.SYKES Ltd ( UK ) Shaper Cutter  
Number of Teeth: 60 T  
DP/ Mod;/ PA 20 DP x 20° PA  
Markings: D / 8 J. O. / S.C. 14  
Size; 3.116" Dia x 1¼" Bore x 0.491 Thick

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**#98**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 44 T  
DP/ Mod;/ PA 1,75 MOD x 14½° PA  
Markings: C 3499  
Size; 3.248" Dia x 1¼" Bore x 0.685"Thick

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**#99**

Qty: 1 only  
Maker: DAVID BROWN ( UK ) Shaper Cutter  
Number of Teeth: 19 T  
DP/ Mod;/ PA 14 MOD x 30° PA  
Markings: PL Dia 2.992 / C.D. 0.354" / Sharpen with 5° Rake  
Size; 3.396" Dia x 1¼" Bore x 0.800"Thick

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**#100**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 DP x 20° PA  
Markings: C.D. 0.375"  
Size; 3.158" Dia x 1¼" Bore x 0.667"Thick

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**#101**

Qty: 1 only  
Maker: DAVID BROWN ( UK ) Shaper Cutter

Number of Teeth: 75 T  
DP/ Mod;/ PA 1 MM MOD x 14½° PA  
Markings: 75 MM P.C. Dia / C.D. 0.0886" / Sharpen with 5°Rake  
Size; 3.074" Dia x 1¼" Bore x 0.657"Thick

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**#102**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 76 T  
DP/ Mod;/ PA 1 MOD x 14½° PA  
Markings: D + F 0.886" / B.C.D. 2.8839  
Size; 3.067" Dia x 1¼" Bore x 0.442 "Thick

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**#103**

Qty: 1 only  
Maker: RICHARDSON GEARS Pty Ltd ( UK ) Shaper Cutter  
Number of Teeth: 54 T  
DP/ Mod;/ PA 18 DP x 20° PA  
Markings: C.D. 0.125 / Front Rake 5°  
Size; 3.042"Dia x 1¼" Bore x 0.383"Thick

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**#104**

Qty: 1 only  
Maker: RICHARDSON GEARS Pty Ltd ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 DP x 20° PA  
Markings: C.D. 0.375/ Front Rake 5°  
Size; 3.315"Dia x 1¼" Bore x 0.558"Thick

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**#105**

Qty: 1 only  
Maker: FELLOWS ( USA ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 DP x 22½° PA  
Markings: D + F 0.321" / CIR 2.770  
Size; 3.343"Dia x 1¼" Bore x 0.755"Thick

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**#106**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 28 T  
DP/ Mod;/ PA 2,75 MOD x 14½° PA  
Markings: D + F 0.2436" / B.C.D. 2.3219  
Size; 3.284" Dia x 1¼" Bore x 0.714 "Thick

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**#107**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 3 MOD x 20° PA  
Markings: C.D. 0.266" 6.75 mm  
Size; 3.251" Dia x 1¼" Bore x 0.757 "Thick

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**#108**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 2,172 MOD x 14½° PA  
Markings: D + F 0.2214" / B.C.D. 2.846  
Size; 3.129" Dia x 1¼" Bore x 0.659"Thick

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**#109**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 22 T  
DP/ Mod;/ PA 3.5 MOD x 20° PA  
Markings: C.D. 0.251  
Size; 3.372" Dia x 1¼" Bore x 0.805 "Thick

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**#110**

Qty: 3 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 60 T  
DP/ Mod;/ PA 20 DP x 14½° PA  
Markings: C.D.  
Size; 3.00 PCD" Dia x 1¼" Bore x 0.783"Thick

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**#111**

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 DP x 14½° PA  
Markings: C.D.  
Size; 3.00 PCD" Dia x 1¼" Bore x 0.873"Thick

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**#112**

Qty: 2 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 30 T  
DP/ Mod;/ PA 10 / 12 DP x 20° PA  
Markings: C.D.  
Size; 3.00 PCD" Dia x 1¼" Bore x 0.873"Thick

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**#113**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 22 T  
DP/ Mod;/ PA 3,5 MOD x 14½° PA  
Markings: C.D.  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.873“Thick  
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**#114**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 / 9 DP x 20° PA  
Markings: C.D. 1240  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.850“Thick  
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**#115**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 3 MOD x 14½° PA  
Markings: C.D.  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.873“Thick  
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**#116**

Qty: 2 only  
Maker: W.E.SYKES ( UK ) Shaper Cutter  
Number of Teeth: 27 T  
DP/ Mod;/ PA 9 DP x 14½° PA  
Markings: C.D. 0.2499”  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.576“Thick  
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**#117**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 38 T  
DP/ Mod;/ PA 2 MOD x 20° PA  
Markings: C.D. 0.2140  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.794“Thick  
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**#118**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 42 T  
DP/ Mod;/ PA 14 DP x 14½° PA

Markings: C.D.  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.661“Thick

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**#119**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 20° PA  
Markings: C.D. 0.153  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.596“Thick

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**#120**

Qty: 1 only  
Maker: TAY TOOL ( UK ) Shaper Cutter  
Number of Teeth: 51 T  
DP/ Mod;/ PA 1,5 MOD x 20° PA  
Markings: C. 3238  
Size; 3.00 PCD“ Dia x 1¼” Bore x 0.636“Thick

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**#121**

Qty: 2 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 21 T  
DP/ Mod;/ PA 7 DP x 20° PA  
Markings: C.D. 0.3215 “ Pre Grind ./  
Size; 3.00 PCD“ Dia x 1¼” Bore x 1.030“Thick

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**#122**

Qty: 1 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 25 T  
DP/ Mod;/ PA 3 MOD x 20° PA  
Markings: C.D. 0.2657  
Size; 3.259“ Dia x 1¼” Bore x 0.816“Thick

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**#123**

Qty: 2 only  
Maker: DATHAN ( UK ) / SYKES Shaper Cutter  
Number of Teeth: 48 T  
DP/ Mod;/ PA 16 DP x 14½° PA  
Markings: C.D. 0.1406  
Size; 3.175“ Dia x 1¼” Bore x 0.695“Thick

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**#124**

Qty: 1 only  
Maker: THE RICHARDSON GEARS ( Aust ) Shaper Cutter  
Number of Teeth: 21 T

DP/ Mod;/ PA 7 DP x 22½° PA  
Markings: C.D. 0.3214 / 5° Front Rake  
Size; 3.380" Dia x 1¼" Bore x 0.885"Thick

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**#125**

Qty: 1 only  
Maker: TAY TOOLS ( UK ) Shaper Cutter  
Number of Teeth: 38 T 3 Starts  
DP/ Mod;/ PA ¼" Pitch x 14½° PA / ¾" Lead  
Markings: HA 12°17 18 / 1.255 Dia M.S. Worm / D + F .172 RH  
Size; 3.147" Dia x 1¼" Bore x 0.707"Thick

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**#126**

Qty: 1 only  
Maker: Power Plant Co Ltd ( UK ) Shaper Cutter  
Number of Teeth: 36 T  
DP/ Mod;/ PA 12 DP x 14½° PA  
Markings: C.D.  
Size; 3.359" Dia x 1¼" Bore x 0.934"Thick

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**#127**

Qty: 1 only  
Maker: SYKES ( UK ) Shaper Cutter  
Number of Teeth: 20 T  
DP/ Mod;/ PA 6.5 DP x 20° PA  
Markings: C.D. 0.3462 / 62 C 4490-1  
Size; 3.472" Dia x 1¼" Bore x 1.010"Thick

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## BELL TYPE SHAPER CUTTERS ALL SIZES

**#1**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 5/7 DP x 20° PA  
Markings: C.D. 0.3124  
Size; 3.385" Dia x 1¼" Bore x 1.694"Thick

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**#2**

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 10 T Cutter  
DP/ Mod;/ PA For 18 Internal Splines  
Markings: C.D. 0.1275 / Ref 35 / 25 /76  
Size; 3.232" Dia x 1¼" Bore x 1.268"Thick

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#3

Qty: 1 only  
Maker: W.E. SYKES ( UK ) Shaper Cutter  
Number of Teeth: 18 T  
DP/ Mod;/ PA 6 DP x 20° PA  
Markings: C.D. 0.375 / 55 C 4733-2  
Size; 3.351" Dia x 1¼" Bore x 1.335"Thick  
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#4

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 10 T  
DP/ Mod;/ PA For 18 Internal Splines  
Markings: C.D. 0.375  
Size; 3.063" Dia x 1¼" Bore x 1.412"Thick  
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#5

Qty: 3 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 10 T  
DP/ Mod;/ PA For 18 Internal Splines  
Markings: C.D. 0.1275 / 30439 Ref 92/22/80  
Size; 3.063" Dia x 1¼" Bore x 1.400"Thick  
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#6

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 24 T  
DP/ Mod;/ PA 8 DP x 20°PA  
Markings: C.D. 0.2813 / Ref 335/7  
Size; 3.286" Dia x 1¼" Bore x 1.678"Thick  
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#7

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 15 T  
DP/ Mod;/ PA 5 / 7 DP x 20°|PA  
Markings: C.D. 0.3214" / Ref 135 / 36 / 81  
Size; 3.377" Dia x 1¼" Bore x 1.806"Thick  
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#8

Qty: 1 only  
Maker: DATHAN ( UK ) Shaper Cutter  
Number of Teeth: 32 T  
DP/ Mod;/ PA 8 DP x 20°PA  
Markings: C.D. 0.2813" / Ref 284 / 3  
Size; 4.326" Dia x 1¼" Bore x 1.733"Thick

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#9

Qty:	1 only
Maker:	DATHAN ( UK ) Shaper Cutter
Number of Teeth:	22 T
DP/ Mod;/ PA	4.5 MOD x 20°PA
Markings:	C.D. 0.3189" (8.10 mm ) 80 ° Stub Depth Ref
87/58/85	
Size;	4.318" Dia x 1¼" Bore x 1.776"Thick

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