

Origo™ Tig 3000i AC/DC, TA24 AC/DC

For demanding TIG welding applications

Designed for high quality TIG-welding

Origo™ Tig 3000i AC/DC welding power source provide excellent arc strike and consistent, stable arc in both DC and AC modes. Typical materials for AC welding include aluminium, aluminium alloys and magnesium alloys. With stainless steel, mild steel and copper alloys being typical for DC.

AC welding with QWave™

One of the most important tasks of a TIG welding power source is to provide a stable arc. Origo™ Tig 3000i AC/DC with the QWave™ function, which optimises the AC wave form to give a smooth arc and at the same time the lowest possible noise without compromising the weld result.

This machine also has True AC where set current is always equal to the true current.

Easy to use

Origo™ TA24 AC/DC's offer the necessary functions for TIG AC/DC and MMA AC/DC welding in an easy to understand MMC panel.

AC Balance is the setting to control arc cleaning and penetration and AC Frequency setting is to control arc width.

It also has a setting to control Electrode preheating with a possibility to have different shapes of the electrode and at the same time provide better starts with an extended life time of the electrode.



Applications

- Repair and maintenance
- Pipe and tube manufacturing
- General fabrication and civil construction
- Automotive
- Process industry
- Shipbuilding and offshore
- Transport and mobile machinery



- Designed for quality TIG-welding in all types of material.
- QWave™ - enables AC welding with high arc stability and low noise.
- AC Frequency and Balance control - Optimises weld pool
- Electrode preheating – excellent start and extended electrode life time
- DC Pulsed TIG welding- easy control of heat input and the weld pool.
- DC Micro Pulse – minimize heat effected zone especially on thin sheets
- ESAB LogicPump – ELP, automatic start of the cooling unit by connection of a liquid-cooled torch
- Energy save mode – fan and pump on demand
- User-friendly TA24 AC/DC panel - All welding parameters presented in an easy to understand panel.
- ESAB 2-program function -possibility to pre-program and change program during actual welding. Min/max current setting at TA24 AC/DC when using T1 Foot CAN
- True MMA welding characteristics in DC mode - Hot start, Arc force, and polarity switch (DC).

Technical data

Setting range TIG AC/DC
Setting range MMA
Mains supply, V/Ph
Fuse (slow), A
Mains cable, Ø mm²
Maximum output DC/AC
at 35% duty cycle, TIG, A/V
at 60% duty cycle, TIG, A/V
at 100% duty cycle, TIG, A/V
Slope up, sec
Slope down, sec
Gas post-flow, sec
Pulse frequency DC, sec
Frequency AC, Hz
AC balance, %
Open circuit voltage, V DC
Energy save mode, W
Power factor at 100%, at TIG mode
Operating temperature, C
Efficiency at 100%, at TIG mode, %
Enclosure class
Insulation class (Main trafo.)
Standards:
External dimensions mm, l x w x h
Weight, kg

Tig 3000i AC/DC

4-300
16-300
400/3
20
4 x 1.5
300/22
240/19.6
200/18
0-10
0-10
0-25
0.01-2.5
10-150
50-98
54-64
30
0.72
-10 to +40
67
IP 23C
H
IEC/EN 60974-1, -3, -10
652x412x423
42

Water cooling unit:

Cooling capacity, W, l/min at 40 C
Coolant volume, l
Max flow, l/min
Max pressure, 50/60 Hz bar
Weight, kg
External dimension, mm l x w x h

CoolMidi 1800

1600/1.2
4.2
4
3/3.8
19/23
710x385x208



**Origo™ Tig 3000i AC/DC with
2 wheel trolley**

Ordering information

Origo™ Tig 3000i AC/DC, TA24 AC/DC	0459 735 880
Cooling unit, CoolMidi 1800	0459 840 880
Trolley 2 wheel	0459 366 890
Trolley 4 wheel	0460 060 880

Remote control MTA1 CAN	0459 491 880
Remote control AT 1 CAN	0459 491 883
Remote control AT 1 CoarseFine CAN	0459 491 884
T1 Foot CAN incl 5 m cable	0460 315 880

Remote interconnection cables:	
5 m CAN	0459 554 880
10 m CAN	0459 554 881
15 m CAN	0459 554 882
25 m CAN	0459 554 883

TIG torches:	
TXH™ 200 4m OKC 50	0460 012 840
TXH™ 200 F 4m OKC 50	0460 012 842
TXH™ 250w 4m OKC 50	0460 013 840
TXH™ 250wF 4m OKC 50	0460 013 841
TXH™ 400w 4m OKC 50	0460 014 840
TXH™ 400w 8m OKC 50	0460 014 880
TXH™ 200r 4m OKC 50	0462 012 840
TXH™ 200Fr 4m OKC 50	0462 012 842
TXH™ 250wr 4m OKC 50	0462 013 840
TXH™ 250wFr 4m OKC 50	0462 013 841
Remote adapter kit incl holder for remote versions	0459 491 912

Delivery content: 5 m mains cable incl plug, 2 m gas hose incl. 2 hose clamps and return cable 5 m incl earth clamp.

Quality accessories for the quality welder

ESAB offers a wide range of accessories. The complete range, along with product information, is available at our local web-sites, look at www.esab.com or contact your local ESAB dealer.

Unrivalled service and support

Our commitment and ability to deliver the expected service and support starts immediately after the order is confirmed. We endeavour to offer our customers an After Sales service, which is second to none. A strong and skilful service organisation is prepared to offer service and maintenance, calibration, validation and upgrading of equipment and software.

The service organisation will offer standardised solutions for the reconditioning or modification of existing products.

Spare and wear parts are manufactured according to ESAB's quality plan. Exchange Printed Circuit Board (PCB), exchange modules and components are available for all our products in order to reduce downtime to an absolute minimum. ESAB is continuously upgrading authorised service partners for local service support. Customers who have their own service and maintenance personnel will always be offered a service-training package as part of a total ESAB offering. However, product and process training for end-users will form an additional part of the ESAB offering. Always ask your ESAB sales representative or distributor for a complete ESAB solution.



ESAB AB
Box 8004
SE-402 77 GÖTEBORG SWEDEN
Phone: +46 31 50 90 00 Fax +46 31 22 04 49
E-mail: info@esab.se

www.esab.com