

All Morse Taper Drills Inch & Metric as at 25/05/2021

<u>Size</u>	<u>Condition</u>	<u>Price</u>
0 to 10mm	Good	\$15+GST
	Reasonable	\$10+GST
	Short	\$10+GST
10 to 20mm	Good	\$30+GST
	Reasonable	\$25+GST
	Short	\$20+GST
20 to 30mm	Good	\$40+GST
	Reasonable	\$35+GST
	Short	\$30+GST
30 to 40mm	Good	\$50+GST
	Reasonable	\$45+GST
	Short	\$40+GST
40 to 54mm	Good	\$75+GST
	Reasonable	\$65+GST
	Short	\$60+GST
Drills from 7/32" to 9/16" are all :	=	Morse Taper 1
Drills from 37/64" to 21mm are all:	=	Morse taper 2
Drills from 15/16" to 1 15/64" are all:	=	Morse Taper 3
Drills from 1 1/4" to 1 3/4" are all	=	Morse Taper 4
Drills from 2 3/32" to 2 1/2" are all	=	Morse Taper 5

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	7/32"	5.56 mm	P & N	Flute Length 40mm 1 M/T
1 only	15/64"	5.95 mm	No Name	Good Condition 75 mm Flute
1 only	1/4"	6.35 mm	Cleveland	Good Condition 1 M/T
1 only	9/32"	7.14 mm	WHILT	Good Condition Needs Resharpended 1 M/T
1 only	21/64"	8.33 mm	No Name	Short Drill 40mm Flute Length
1 only	11/32"	8.73 mm	Morse Twist Drill	Good Condition
1 only	23/64"	9.13 mm	P & N	Good Condition 90 mm Flute
1 only	3/8"	9.53 mm	P & N	Good Condition
1 only	3/8"	9.53 mm	P & N	Good Condition 70 mm Flute
1 only	25/64"	9.92 mm	CHICAC	Good Condition
3 only	25/64"	9.92 mm	P & N	Good Condition 95 mm Flute
3 only	25 / 64"	9.92 mm	P & N	Good Condition 90 mm Flute
1 only	13/32"	10.32 mm	P&N	New Drill 125 mm Flute
1 only	0.452"	11.20 mm	No Name	Reasonable 90mm Flute
2 only	29/64"	11.51 mm	P & N	Good Condition
1 only	29/64"	11.51 mm	P & N	Short Drill 70 mm Flute
1 only	29/64"	11 51 mm	P & N	Short Drill 70 mm Flute Needs to be Resharpended
1 only	7/16" Dia	11.11 mm	W&B usa	Good 80mm Flute No2 M/T socket
1 only	7/16"	11.11 mm	W & B	Short Drill 40mm Flute Needs to be resharpended
1 only	7/16"	11.11 mm	W & B	Short Drill 50mm Flute
1 only	15/32"	11.91 mm	P & N	Short Drill 65mm Flute Length
1 only	0.472"	12.0 mm	No Name	Good Condition 95mm Flute
1 only	31/64"	12.3 mm	No Brand	Short Drill 70mm Flute Length
1 only	0.4921"	12.50 mm	No Name	Good Condition 95 mm Flute

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
2 only	½" Dia	12.70 mm	No Brand	Reasonable Condition
1 only	½" Dia	12.70 mm	WHILT	Good Condition / Pilot Bore Tip
1 only	½." Dia	12.70 mm	P & N	Reasonable 110 mm Flute
1 only	½" Dia	12 .70 mm	Frost	Like New 110 mm Flute
1 only	0.5118"	13.0 mm	No Name	Good Condition 95 mm Flute
1 only	33/64"	13.10 mm	P & N	Good Condition 100 mm Flute
1 only	33/64"	13.10 mm	P&N	Short Drill 75mm Flute
1 only	17/32"	13.49 mm	Sutton	Reasonable Condition
1 only	17/32"	13.49 mm	ESC	Good Condition 110 mm Flute
1 only	17/32"	13.49 mm	P & N	Short Drill 75mm Flute
1 only	17/32"	13.49 mm	Osborn	Good Condition 80 mm Flute
1 only	17/32"	13.49 mm	Dormer	Good Condition 100 mm Flute
1 only	0.5314"	13.50 mm	Bordo	Good Condition 95 mm Flute
1 only	0.5433"	13.80 mm	Sutton	Coated Drill / 70mmn flute
1 only	35/64"	13.89 mm	ESC	Reasonable 110 mm Flute
1 only	35/64"	13.89 mm	P & N	Good 110mm Flute
1 only	35/64"	13.89 mm	ESC	Short Drill 75mm Flute Twisted Tang
1 only	0.5512"	14.0 mm	No Name	Good Condition 150mm Flute
1 only	0.5512"	14.0 mm	Sutton	Short Drill 80 mm Flute
1 only	9/16"	14.29 mm	Circle Star	Short Drill 55mm flute length
1 only	9/16"	14.29 mm	No Brand	Short Drill 60mm flute length (Needs to be resharpened.)
1 only	9/16"	14.29mm	Sutton	Good Condition 120mm Flute
1 only	9/16"	14.29 mm	P & N	Good Condition 90 mm Flute (Needs to be Resharpened)
1 only	9/16"	14.29 mm	P&N	New Drill 90 mm Flute

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	9/16"	1429 mm	P&N	Short Drill 50 mm Flute End Turned Down .491 dia x 1.2 lg
1 only	37/64	14.68 mm	P & N	Reasonable Condition
1 only	37/64"	14.68mm	ESC	Reasonable Condition
1 only	37/64 "	14.68	P & N	Reasonable 90mm Flute Length
1 only	37/64"	14.68 mm	P & N	Good Condition 100 mm Flute
1 only	0.5906"	15 mm	P & N	Short Drill 50mm Flute Length
1 only	0.5906"	15 mm	SKF	Short Drill 60mm Flute Length
1 only	0.5906"	15.0 mm	No Name	New Drill 100 mm Flute
1 only	19/32"	15.08 mm	Frost	T/S partly turned down to ½ Dia
1 only	19/32	15.08mm	P&N	Good Condition 110mm Flute Length
1 only	19/32"	15.08 mm	P & N	Good Condition 90 mm Flute Length
1 only	19/32"	15.08 mm	P & N	Short Drill 50 mm Flute
1 only	19/32"	15.08 mm	P & N	Short Drill 60 mm Flute Needs Sharpening
1 only	19/32"	15.08 mm	P & N	Good Condition 115 mm Flute..
1 only	19/32"	15.08 mm	P & N	Good condition 105 mm Flute
1 only	19/32"	15.08 mm	Bordo	New Drill 100 mm Flute
1 only	39/64"	15.48 mm	P & N	Short Drill 80mm flute
1 only	39/64	15.48 mm	No Name	Good Condition 100mm Flute
1 only	39/64"	15.48 mm	P&N	New Drill 90 mm Flute
1 only	0.6102"	15.5 mm	Cleveland	Very Short / 55 mm flute
1 only	5/8"	15.88 mm	Osborn	Good Condition 110 mm Flute
1 only	5/8"	15.88 mm	Sutton	Short Drill 60mm Flute
1 only	5/8"	15.88 mm	P & N	Good Condition 105 mm Flute.
1 only	5/8"	15.88 mm	Unknown	Short Drill 80 mm Flute

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	0.6299"	16.0 mm	No Brand	Taper Shank turn down to ½" Dia
1 only	0.6299"	16.0 mm	P & N	Short Drill 45mm Flute Length
1 only	0.6299"	16.0 mm	Sutton	Good Condition 90 mm Flute
1 only	41/64"	16.27 mm	P & N	Reasonable Condition
1 only	41/64"	16.27 mm	E-HS	Reasonable 100 mm Flute
1 only	41/64"	16.27 mm	Sutton	Almost New 135mm Flute
1 only	41/64"	16.27 mm	NO Brand	Good Condition 110 mm Flute
1 only	41/64"	16.27 mm	Sutton	Good Condition 105 mm Flute
1 only	0.6496"	16.50 mm	P & N	Very Short Needs to be sharpened
1 only	0.6496"	16.50 mm	No Name	Good Condition 105 mm Flute
1 only	21/32"	16.67 mm	P & N	needs resharpened / 80mm flute Length
1 only	21/32"	16.67 mm	FE - HS	very short drill / 50mm flute Length
1 only	21/32"	16.67 mm	FE-HS	Short Drill 90mm Flute
1 only	21/32"	16.67 mm	FE-HS	Good Condition 110mm Flute
1 only	21/32"	16.67 mm	Sutton	New Drill 135mm Flute
1 only	21/32"	16.67 mm	P&N	Good Condition 100 mm Flute
1 only	21/32"	16.67 mm	Sutton	Good Condition 95mm Flute
1 only	0.6693"	17.0 mm	No Brand	Short Drill 75mm Flute Length
1 only	0.6693"	17.0 mm	No Name	Good Condition 110mm Flute
1 only	0.6693"	17,0 mm	Osborn	Very Short 40mm Flute Length Twisted Tang
1 only	43/64"	17.07 mm	Sutton	Reasonable Condition
1 only	43/64	17.07 mm	P & N	Good Condition 90mm flute length
1 only	43/64"	17.07 mm	P & N	Short Drill 90 mm Flute
1 only	43/64"	17.07 mm	No Name	Good Condition 105 mm Flute
1 only	43/64"	17.07 mm	Bordo	New Drill 110 mm Flute (needs to be resharpened)

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	11/16"	17.46 mm	Sutton	T/S part Turn Down to 1/2" Dia.
1 only	11/16"	17.46 mm	P & N	Good Condition 110 mm flute
1 only	11/16"	17.46 mm	P & N	T/S part Turn Down to 1/2" Dia T/S at very end
1 only	11/16"	17.46 mm	Frost	In Good Condition
1 only	11/16"	17.46 mm	Dormer	Very Short / approx. 55mm flute
1 only	11/16"	17.46 mm	P & N	Good Condition 105mm Flute
1 only	11/16"	17.46 mm	ESC	Good Condition 120 mm Flute
1 only	11/16"	17.46 mm	P & N	Good Condition 100 mm Flute
1 only	11/16"	17.46 mm	P&N	Good Condition 95mm Flute
1 only	11/16"	17.46 mm	P & N	Good Condition 110 mm Flute
1 only	0.6890"	17.5 mm	Capital	Short Drill 80mm Flute Length
1 only	0.6890"	17.5 mm	Nachi	Short Drill 35mm Flute Length Need to be resharpened
1 only	0.6859"	17.5 mm	Double D	Good Condition 105 mm Flute
1 only	45/64"	17.86 mm	P & N	Good Condition 135mm Flute
1 only	45/64"	17.86 mm	P & N	Almost New 140mm Flute
1 only	0.7087"	18.00 mm	Sutton	Short Drill 80mm Flute Length
1 only	0.7087"	18.00 mm	Frost	Almost New 140mm Flute
1 only	0.7086"	18.00 mm	No Name	Good Condition 105 mm Flute
1 only	23/32"	18.26 mm	Sutton	Has Pilot Bore Tip ground on end
1 only	23/32"	18.26 mm	P & N	Reasonable condition 90mm flute
1 only	23/32"	18.26 mm	P & N	Very Short Drill 50mm flute Length
1 only	23/32"	18.26 mm	ESC	Short Drill 100mm flute Length Needs to be resharpened
1 only	23/32"	18.26 mm	P & N	Good Condition 120mm Flute
1 only	23/32"	18.26 mm	P & N	Short Drill 70mm Flute Sharp Taper.

1 only	23/32"	18.26 mm	P & N	Short Drill 75 mm Flute
<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	23/32"	18.26 mm	Intal	Good Condition 110 mm Flute (Needs to be resharpened)
1 only	23/32"	18.26 mm	ESC	Reasonable 110 mm Flute Taper turned down 12.1 dia x 21 lg
1 only	0.7284"	18.50 mm	No Name	Short Drill 80mm Flute Length
1 only	0.7284'	18.50 mm	Bordo	New Drill 125 mm Flute
1 only	47/64"	18.65 mm	P & N	Good Condition 145mm Flute
1 only	47/64"	18.65 mm	P & N	Good Condition 105 mm Flute
1 only	47/64"	18.65 mm	Dormer	Good Condition 120 mm Flute
1 only	0.7480"	19.0 mm	Bordo	Good Condition 120 mm Flute
1 only	3/4"	19.05 mm	FE	T/S 4 Flute / Pilot Bore Tip
1 only	3/4"	19.05 mm	P & N	Reasonable Condition
1 only	3/4"	19.05 mm	P & N	Short Drill 80mm Flute Length
1 only	3/4"	19.05 mm	P & N	Broken Tang / 100mm flute length
1 only	3/4"	19.05 mm	Sutton	Flat point needs resharpen 90mm flute
1 only	3/4"	19.05 mm	Sutton	Short Drill 90mm Flute
1 only	3/4"	19.05 mm	Sutton	New Drill 130mm Flute
1 only	3/4"	19.05 mm	Sutton	Good Condition 100 mm Flute
1 only	49/64"	19.45 mm	P & N	Reasonable 100 mm Flute
1 only	49/64"	19.45 mm	Sutton	New Drill 120mm Flute
1 only	0.7677"	19.50 mm	Sutton	Good Condition 105 mm Flute
1 only	0.7677"	19.50 mm	Sutton	New Drill 115 mm Flute
1 only	0.775"	19.68 mm	No Brand	Short Drill 80mm Flute Length
1 only	25/32"	19.84 mm	P & N	Very Short 55mm flute length
1 only	25/32"	19.84 mm	Circle Z	Very Short 70mm flute length Needs Resharpened

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	25/32"	19.84 mm	FE	Good Condition 130mm Flute
1 only	0.787"	20 mm	No Brand	Tang Damage / 90mm flute length
1 only	0.787"	20 mm	No Brand	Tang Damage / 90mm flute length
1 only	0.787"	20 mm	Sutton	Very Short 35 mm Flute Length Needs Resharpener
1 only	0.7874"	20.00 mm	P&N	Good Condition 100 mm Flute
1 only	51/64"	20.24mm	ESC	Good Condition 150mm Flute
1 only	0.8070"	20.50 mm	No Name	Good Condition 120 mm Flute
1 only	13/16"	20.64 mm	P & N	Like new
1 only	13/16"	20.64 mm	FE-HS	Good Condition 150 mm Flute Needs to be Resharpener
1 only	0.8268"	21.00 mm	No Brand	Tang Broken / 90mm flute
1 only	0.8267"	21.00 mm	No Name	Good Condition 125 mm Flute
1 only	53/64"	21.03 mm	P & N	Good Condition 140 mm Flute.
1 only	53/64"	21.03 mm	P&N	New Drill 120 mm Flute
1 only	27/32"	21.43 mm	P & N	Good Condition 135 mm Flute..
1 only	27/32	21.43 mm	FE-HS	Good Condition 150 mm Flute
1 only	27/32"	21.43 mm	P&N	New Drill 130 mm Flute
1 only	0.8464"	21.50 mm	Sutton	New Drill 120 mm Flute
1 only	55/64"	21.84 mm	P&N	Good Condition 140 mm Flute
1 only	55/64"	21.84 mm	P&N	New Drill 120mm Flute
1 only	0.866"	22.00 mm	No Name	Good Condition 130 mm Flute
1 only	7/8"	22.23 mm	P & N	Good Condition 145mm Flute
1 only	7/8"	22.23 mm	P&N	New Drill 120 mm Flute
1 only	0.8858"	22.50 mm	Sutton	New Drill 130 mm Flute
1 only	57/64"	22.62 mm	FE-HS	Reasonable 120mm Flute Needs to be Resharpener
1 only	57/64"	22.62 mm	Dormer	Good Condition 120 mm Flute

taper turned down 14.40 dia x 40 lg

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	0.9055"	23.00 mm	P&N	Short Drill 80mm Flute
1 only	0.9055"	23.00 mm	No Brand	Tang has been shortened
1 only	0.9055"	23.00 mm	Sutton	Good Condition 120 mm Flute
1 only	59/64"	23.42mm	Sutton	Good Condition 150mm Flute
1 only	15/16"	23.81 mm	Addison	Needs Resharpener
1 only	15/16"	23.81 mm	E.S.C	Tang Damage/ 120mm flute
1 only	15/16"	23.81 mm	P & N	In reasonable Condition
1 only	15/16"	23.81 mm	Ordnance Drill & Tool	Short Drill 90 mm flute length
1 only	15/16"	23.81 mm	Ordnance Drill & Tool	Short Drill 110 mm Flute
1 only	29/32"	23.02mm	P & N	Short Drill 100mm Flute Length
1 only	29/32"	23.02mm	ESC	Reasonable 145mm Flute Length Needs to be Resharpener
1 only	29/32"	23.02	P & N	Good Condition 145mm Flute.
1 only	29/32 "	23.02 mm	P & N	Good Condition 150 mm Flute
1 only	29/32"	23.02 mm	FEHS	Good Condition 120mm Flute (needs to be resharpener)
1 only	59/64"	23.42 mm	Bordo	New Drill 130mm Flute
1 only	0.9251"	23.50 mm	No Name	New Drill 140 mm Flute
1 only	15/16"	23.81 mm	P&N	Short Drill 80mm Flute
1 only	0.9448"	24.0 mm	No Name	New Drill 140mm Flute
1 only	61/64"	24.21mm	P & N	Reasonable 135 mm Flute Length
1 only	61/64	24.21 mm	P & N	New Drill 145mm Flute
1 only	61/64"	24.21 mm	P & N	Short Drill 90 mm Flute
1 only	61/64"	24.21 mm	P & N	New Drill 135 Flute
1 only	61/64"	24.21 mm	Dormer	Short Drill 100 mm Flute
1 only	0.9645"	24.50 mm	No Name	New Drill 150mm mm Flute

<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	31/32"	24.61mm	ESC	Good Condition 150mm flute
1 only	31/32"	24.61mm	SABEN	In Good Condition
1 only	31/32"	24.61mm	Sutton	Short Drill 75mm Flute Length
1 only	31/32"	24.61mm	P & N	Short Drill 85mm Flute Length Needs Resharpened
1 only	31/32"	24.61mm	P & N	Good Condition 150 mm Flute
1 only	31/32"	24.61 mm	P & N	Short Drill 80mm Flute
1 only	31/32"	24.61 MM	Dormer	Good Condition 115 mm Flute
1 only	63/64"	25 mm	P & N	Good Condition 140 mm Flute
1 only	0.9842"	25.0 mm	Sutton	New Drill 135 mm Flute
1 only	63/64"	25.00 mm	FE	Short Drill 90 mm Flute
1 only	63/64"	25.00 mm	FE	Short Drill 100 mm Flute
1 only	63/64"	25.0 mm	Sutton	New Drill 130 mm Flute
1 only	1" Dia	25.4 mm	Sutton	Reasonable 140mm Flute Length
1 only	1" Dia	25.4 mm	P & N	Short Drill 95mm Flute
1 only	1" Dia	25.4 mm	P & N	Short Drill 100 mm Flute Needs to be Resharpened
1 only	1" Dia	25.40 mm	ESC	Good Condition 120 Flute
1 only	1.0039"	25.5 mm	No name	New Drill 160mm Flute
1 only	1 1/64"	25.80mm	Circle Z	Short Drill 80 mm flute length
1 only	1 1/64"	25.80 mm	P & N	Short Drill 120 Flute
1 only	1.0236"	26.00 mm	Sutton	Short drill 100mm Flute
1 only	1.0236"	26.0 mm	Sutton	New Drill 140 mm Flute
1 only	1.0433"	26.50 mm	No Name	New Drill 150 mm Flute
1 only	1 1/16"	26.98 mm	No Name	Short Drill 10mm Flute
1 only	1 1/16"	26.99 mm	Frost	Good Condition 140mm Flute
1 only	1.0629"	27.0 mm	Bordo	New Drill 150 mm Flute

1 only	1 5/64"	27.38 mm	P & N	Short Drill 65mm Flute Length
<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	1.0826"	27.50mm	Sutton	New Drill 140 mm Flute
1 only	1 3/32"	27.78 mm	Dormer	New Drill 140mm Flute
1 only	1.1023"	28.0 mm	Bordo	New Drill 160 mm Flute
1 only	1 7/64"	28.18 mm	P & N	New Drill 175 mm Flute
1 only	1.1220"	28.50 mm	Sutton	New Drill 155 mm Flute
1 only	1 1/8"	28.58 mm	P & N	120mm Flute Length
1 only	1 1/8"	28.58 mm	P & N	Short Drill 105mm Flute
1 only	1 1/8"	28.58 mm	Double Circle	Good Condition 170 mm Flute
1 only	1 1/8"	28.58 mm	Double Circle	Short Drill 110m Flute
1 only	1.1417"	29.0 mm	Bordo	New Drill 165 mm Flute
1 only	1 5/32"	29.36 mm	P & N	Point needs to be resharpened
1 only	1 5/32"	29.36 mm	P & N	Drill in Good Condition almost new Short Drill 80 mm Flute Length Needs Resharpened
1 only	1.1614"	29.5 mm	No Name	New Drill 165 mm Flute
1 only	1 11/64"	29.77 mm	W + B	Good Condition 170mm Flute
1 only	1 11/64"	29.77 mm	W + B	Good Condition 180 mm flute
1 only	1 11/64"	29.77 mm	W + B	Good Condition 180 mm flute
1 only	1.1811"	30.00 mm	Sutton	New Drill 140 mm Flute
1 only	1 3/16"	30.16mm	Circle T	Good Condition 150mm Flute
1 only	1 3/16"	30.16mm	P & N	Good Condition 165mm Flute
1 only	1 3/16"	30.16 mm	W & B	Good Condition 150 mm Flute
1 only	1 13/64"	30.56 mm	Brooke	Good Condition 145 mm Flute
1 only	1 7/32"	30.96 mm	ESC	Short Drill 100 Flute needs To be resharpened M/T 3
1 only	1 1/4"	31.75 mm	P & N	Short Drill 115 mm Flute
1 only	1 1/4"	31.75 mm	P & N	Good Condition 170 mm Flute

1 only	1 19/64"	32.94 mm	Ordanence	OK Condition 130 mm Flute
<u>Qty</u>	<u>Imperial</u>	<u>Metric</u>	<u>Brand</u>	<u>Comments</u>
1 only	1 5/16"	33.34 mm	P&N	Good Condition 155 mm Flute
1 only	1 5/16"	33.34 mm	Osborn	Good Condition 130 mm Flute
1 only	1.338"	34 mm Dia	No Name	New Drill 175 mm Flute
1 only	1.4566"	37 mm Dia	Sutton	Good Condition 160mm Flute
1 only	1 15/32"	37.30 mm	Osborn	Very Short Drill. / Tang twisted
1 only	1 31/64"	37.70 mm	P&N	Good Condition 170mm Flute
1 only	1 1/2"	38.1 mm	P & N	Short Drill 120mm Flute
1 only	1 1/2"	38.1 mm	FE-HS	Good Condition 180mm Flute
1 only	1 19/32"	40.47 mm	Morse	Reasonable Condition
1 only	1 5/8"	41.28 mm	P&N	Good Condition 160mm Flute
1 only	1.650"	42 mm	No Brand	Tang Twisted / not full length
1 only	1 3/4"	44.45 mm	H Firth	Short Drill 150 mm Flute
1 only	1 3/4"	44.45 mm	P&N	Good Condition 130 mm Flute
1 only	1 15/16"	49.21 mm	No Brand	Good Condition 190mm Flute
1 only	2.0"	50.80 mm	P&N	Short Drill 150mm Flute
1 only	2.0"	50.80 mm	Osbourne	Short Drill 180mm Flute Damaged tang
1 only	2 1/8"	53.98 mm	FE-HS	Short Drill 170mm Flute Length